

APF EPOXY NOVOLAC 900

PRODUCT DATA SHEET

PRODUCT DESCRIPTION

POLYMER SURFACES

APF EPOXY NOVOLAC 900 is a 100% solids, a multi-functional epoxy system designed to give highly cross-linked coatings with resistance to a broad range of chemicals including 98% sulfuric acid, and most solvents. APF EPOXY NOVOLAC 900 offers a workable pot life, blush-free cure and positive curing down to 40°F. The material is available with a non-sag thickener for vertical application.

Designed high performance and ease of applications, APF EPOXY NOVOLAC 900 is ideal for a variety of chemical-resistant applications. It is especially suitable in areas subject to high concentrations of acids such as metal plating, circuit board manufacturing, chemical processing, storage areas, and waste treatment plants.

APF EPOXY NOVOLAC 900 should be applied only as an aggregate filled system where heavy impact or mechanical abuse is expected.

USES

- Manufacturing
- Electroplating
- Battery Charging Areas
- Waste Treatment
- Pharmaceutical
- Chemical Storage

ADVANTAGES

- Excellent resistance to inorganic acids, 98% sulfuric acid
- Excellent resistance to elevated temperatures (<175°F/80°C)
- Will cure down to 40°F (4.5°C)

CHEMICAL RESISTANCE

Refer to APF Chemical Resistance Chart

COLORS

16 Standard colors & clear available.

PACKAGING

Supplied in complete A+B 1.5 gallon (5.7 L), 15 gallon (56.8 L). Mix ratio 2A: 1B

Mixing Ratio by Volume VOC Clear & Thixotropic VOC Pigmented & Thixotropic VOC Pigmented & Thixotropic Solids Content, by Volume Hardness, Shore D ASTM D-2240 R2 Tensile Strength psi (ASTM D-638) Elongation, % (ASTM D-638) Compressive Strength, psi (ASTM D-695) Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Pry to Touch Light Traffic A18 Hours Light Traffic A36 Hours Full Cure/Chemical Resistance Tull Cure/Chemical Resistance Cure Time (50°F) Cure Chemical Resistance Cure Time (50°F)	TECHNICAL DATA	
VOC Pigmented & Thixotropic Solids Content, by Volume Hardness, Shore D ASTM D-2240 Elongation, % (ASTM D-638) Elongation, % (ASTM D-638) Compressive Strength, psi (ASTM D-695) Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Value Light Traffic Light Traffic Plurs Light Traffic Cure Time (50°F) Pry to Touch Light Traffic Value Va	Mixing Ratio by Volume	2A:1B
Solids Content, by Volume Hardness, Shore D ASTM D-2240 B2 Tensile Strength psi (ASTM D-638) Elongation, % (ASTM D-638) Compressive Strength, psi (ASTM D-695) Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-790) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Dry to Touch Light Traffic -18 Hours Light Traffic -36 Hours	VOC Clear & Thixotropic	<1 g/l
Hardness, Shore D ASTM D-2240 Tensile Strength psi (ASTM D-638) Elongation, % (ASTM D-638) Compressive Strength, psi (ASTM D-695) Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Pry to Touch Light Traffic Al Hours Light Traffic Al Hours -18 Hours Light Traffic Al Hours -36 Hours	VOC Pigmented & Thixotropic	16 g/l
Tensile Strength psi (ASTM D-638) Elongation, % (ASTM D-638) Compressive Strength, psi (ASTM D-695) Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Dry to Touch Light Traffic -18 Hours Light Traffic -36 Hours	Solids Content, by Volume	100%
Elongation, % (ASTM D-638) Compressive Strength, psi (ASTM D-695) Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Dry to Touch Light Traffic Al Hours Light Traffic Al Hours Light Traffic Al Hours Al Hours Light Traffic Al Hours	Hardness, Shore D ASTM D-2240	82
Compressive Strength, psi (ASTM D-695) Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Dry to Touch Light Traffic -18 Hours Light Traffic -36 Hours	Tensile Strength psi (ASTM D-638)	8,200
Yield Strength, psi (ASTM D-695) Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Dry to Touch Light Traffic -10 Hours -7 Days Cure Time (50°F) Dry to Touch Light Traffic -36 Hours	Elongation, % (ASTM D-638)	5%
Flexural Strength, psi (ASTM D-790) Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch Light Traffic Full Cure/Chemical Resistance Cure Time (50°F) Dry to Touch -18 Hours Light Traffic -36 Hours	Compressive Strength, psi (ASTM D-695)	12,500
Bond Strength to Concrete (ASTM D-4541) Cure Time (77°F) Dry to Touch ~4Hours Light Traffic ~10 Hours Full Cure/Chemical Resistance ~7 Days Cure Time (50°F) Dry to Touch ~18 Hours Light Traffic ~36 Hours	Yield Strength, psi (ASTM D-695)	13 <i>,7</i> 90
Fails Cure Time (77°F) Dry to Touch ~4Hours Light Traffic ~10 Hours Full Cure/Chemical Resistance ~7 Days Cure Time (50°F) Dry to Touch ~18 Hours Light Traffic ~36 Hours	Flexural Strength, psi (ASTM D-790)	10,200
Dry to Touch ~4Hours Light Traffic ~10 Hours Full Cure/Chemical Resistance ~7 Days Cure Time (50°F) Dry to Touch ~18 Hours Light Traffic ~36 Hours	Bond Strength to Concrete (ASTM D-4541)	•
Light Traffic ~10 Hours Full Cure/Chemical Resistance ~7 Days Cure Time (50°F) Dry to Touch ~18 Hours Light Traffic ~36 Hours	Cure Time (77°F)	
Full Cure/Chemical Resistance ~7 Days Cure Time (50°F) Dry to Touch ~18 Hours Light Traffic ~36 Hours	Dry to Touch	~4Hours
Cure Time (50°F) Dry to Touch ~18 Hours Light Traffic ~36 Hours	Light Traffic	~10 Hours
Dry to Touch ~18 Hours Light Traffic ~36 Hours	Full Cure/Chemical Resistance	~7 Days
Light Traffic ~36 Hours	Cure Time (50°F)	
_	Dry to Touch	~18 Hours
Full Cure/Chemical Resistance ~14 Days	Light Traffic	~36 Hours
Tradyo	Full Cure/Chemical Resistance	~14 Days
Cure times are dependent on temperature and humidity		

SURFACE PREPARATION

Concrete must be cured for at least 30 days and be clean, structurally sound, and free of wax, loose paint or curing compounds. Concrete should be shot blasted to achieve a surface minimum texture of ICRI 3 - 4. Refer to ICRI Technical Guidelines 310-330 Selecting and Specifying Concrete Surface Preparation for Sealers, Coatings, Polymer Overlays, and Concrete Repair. Acid etching is not recommended and will void Manufacturer's warranty. Carefully follow the guidelines listed in the Arizona Polymer Flooring published application instructions available at www.apfepoxy.com. Vacuum prepared concrete surface to remove all dust. Previously coated surfaces that are soundly adhered must be mechanically cleaned and abraded to achieve uniformly gloss-free, open texture.



EPOXY 900

MIXING

APF EPOXY NOVOLAC 900 is packaged in premeasured and bulk units. Proper proportioning and homogenization are critical for success. Mixing ratio is 2A:1B. Premix both components for 3 minutes prior to blending. Do not attempt to hand mix. Be sure to move the drill around the mixing container scraping the sidewalls and bottom.

Add color pack if required to A component and blend thoroughly before adding B component. Bone-117, Safety Blue-077, Safety Red-083, Safety Yellow-063 & White-000 require 1 quart color pack loading for adequate hiding and coverage.

Add component B to component A and mix with medium speed drill mixer for three [3] minutes. Distribute material immediately after complete mixing.

APPLICATION

APF EPOXY NOVOLAC 900 is applied by roller, trowel or squeegee. Where impact or mechanical abuse is expected, Epoxy APF NOVOLAC 900 must be applied as an aggregate-filled system at a minimum of 50 mils. The system may be applied as a self-leveling slurry, slurry-broadcast, or troweled system. For detailed installation instructions, see Arizona Polymer Flooring application manual.

CONCRETE MOISTURE

Test for concrete moisture in accordance with ASTM F2170–19. If moisture is indicated to be in excess of 85%, apply APF VaporSolve® system in accordance with the published technical data sheet. Consult APF Technical Service for further information.

LIMITATIONS

- Not suitable for constant temperature exposure over 175°F (80°C)
- Prior to application, measure and confirm that ambient temperature and humidity conditions are at least 5°F over dew point.
- Not recommended as a clear topcoat for aesthetic applications.

SHELF LIFE

One [1] year from date of manufacture, in original unopened container. Store away from heat sources between $50^{\circ}F$ and $85^{\circ}F$ ($10^{\circ}C - 30^{\circ}C$).

HANDLING & SAFETY

Use only with adequate ventilation. Appropriate cartridge-type respirator must be used during application in confined areas. Avoid contact with skin; wear protective gloves. User must read and understand Safety Data Sheet before using. APF Safety Data Sheets are available at www.apfepoxy.com

APF 900 PDS 02.17.21

STANDARD WARRANTY STATEMENT

ICP BUILDING SOLUTIONS GROUP, the owner of Arizona Polymer Flooring, warrants that the product is produced within specifications and is free from defect. No warranty shall be in effect until ICP Building Solutions Group Terms and Conditions of Sales are met, including payment and cooperative promotional considerations. ICP Building Solutions Group warrants that the covered product is free of defect and suitable for the specification of one (1) year from the date of shipment, provided the product is installed within its published shelf life, in strict conformance with specifications, and/or written project-specific installation guidance from authorized representation. ICP Building Solutions Group warrants only when product is handled, stored, mixed and applied in accordance with published recommendations. It is purchaser responsibility to initiate any claim against this warranty within a reasonable time. If determined by ICP that the product does not meet this warranty, the liability of ICP Building Solutions Group shall be limited to refund of the purchase price or provision of replacement product, neither needing to exceed the affected area as determined by a person authorized to perform technical representation for ICP Building Solutions Group. To obtain a replacement or refund the customer must provide written notice containing full details of the non-conformity suspected. The purchaser, owner or their representative shall notify ICP Building Solutions Group reserves the right to inspect the non-conforming material prior to replacement. ICP Building Solutions deteriorate and increase repair costs. ICP Building Solutions Group reserves the right to inspect the non-conforming material prior to replacement. ICP Building Solutions Group may in its discretion refund the purchase price received by ICP Building Solutions Group in lieu of replacing the material. Except for the expressed warranty stated above, there are no other warranties, expressed or implied, including without limitation, any implied warranty of m

